80689

i.

N900040100

Setup Start *NIC

Stop *NS2*

Cust Item ID:

Customer:

ess Plan: MF Date: \2-02-27_{Tooling}:

Date:

Start *NIP

QC:

Date:

SPC (Y/N):

Accept

Date:

Stop *NID

Sequence ID/ Work Center ID Operation Description

Set Up/ Run Hours Tool ID

Tool # Plan Code Accept Rejective Qty

Run

Reject F

Reject Insp. Number Stamp

Draw Nbr

Revision Nbr

IIN D412-666

Rev C1

0.00

150

Packaging

Memo

0.00

CHG 009

Packaging

150

PULL FROM STOCK D412-666-011 X 1 B78544

KIT WAS TAKEN FOR HAI AND IS TO BE PUT BACK INTO STOCK

UPON INSPECTION, IT WAS NOTICED THAT THE PAINT ON D2888 WAS

CHIPPING AT THE CORNERS

02888

1272952

160

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

160

Powdercoat

Memo

0.00

Powder Coating

SCUFF LIGHTLY AND TOUCH UP D2888

1X 8m-/12/03/03

M130232

STU-T Time: 10=30 Temp: 3200F Finish Time: 11-00 Page 1

Work Order ID 80689

Monday, February 27, 2012 3:12:34 PM

80689

Item ID: Revision ID: Item Name:	D412-666-0 Gross Weigh	011		Accept	*N900040	100	* Setup Star	11121
Start Date:	2/27/2012	Start Qty: 1.00	*1		Cust Item ID:			
Required Date Reference:	REWORK	Req'd Qty: 1.00	*1	*	Customer:			
Approvals:	Process Pl	an:	Date:	Tooling: SPC (Y/N):	Date: Date:		Run Star Stoj	"INK1"
Sequence ID/ Work Center I	- I D	Operation Description		Set Up/ Run Hours	Tool ID Tool #	Plan Code	Accept Reject Qty Qty	Reject Insp. Number Stamp
170 QC Quality Control		QC3- Inspect Part Finish Memo		0.00			12bls	Je
*180 *180* Packaging		Identify as per dwg & Sto Memo		_ 0.00 0.00 CHG	004		10 ls ls	
Packaging 190 *190* QC Quality Control		QC4- 100% Inspect kits for Memo	OCK UNDER NEW	0.00 0.00			(R)	· · · · · · · · · · · · · · · · · · ·

Work Order ID 80689

Memo

Quality Control

Monday, February 27, 2012 3:12:34 PM Item ID: D412-666-011 Accept *N900040100* Setup Start **Revision ID:** Stop **Item Name:** Gross Weight Towing *1* Start Qty: 1.00 **Start Date:** 2/27/2012 **Cust Item ID:** Required Date: 3/2/2012 Req'd Qty: 1.00 **Customer:** REWORK Reference: Run **Approvals: Process Plan:** Tooling: Date: Date: Stop QC: SPC (Y/N): Date: Date: Sequence ID/ **Operation** Reject Set Up/ Tool ID Tool # Plan Accept Reject Insp. Work Center ID Description Code Qty Qty Number Stamp **Run Hours** 200 QC21- Final Inspection - Work Order Release 0.00 0.00

Picklist Print

Monday, February 27, 2012 3:12:34 PM

Work Order ID:

80689

Parent Item:

D412-666-011

Parent Item Name:

Gross Weight Towing

Comments:

IPP Rev:B Added GHG 002 NG 02-03-06

IPP Rev:C As per Rev C

JLM 07-09-07 Verified By:EC

Component Item ID/ Item Name

Replacement Item ID

Mfg/ Purch Bin **Primary** Item Location Last Location Route Seq ID Unit of Measure

Qty on Hand

Start Date: 2/27/2012

Start Qty: 1.00

Qty per Kit Total Qty

Qty Issued-

Status Date

D412-666-011

Manufactured

No

Each

1.0000

1

Issued

Location

Loc Qty

Page 1

Gross Weight Towing

Loc Code

Required Date: 3/2/2012

Required Qty: 1.00

FG

1 x 78544 mr 12-02-27